

## **STANDARD: FOOD AND DRINK MAINTENANCE ENGINEER (LEVEL 3)**

### **Industry Recommended Design**

#### Title

Must be as defined in the standard Level 3 Diploma in Food and Drink Engineering Maintenance.

#### **Assessment Methodology**

This must be based on the performance of learners in the workplace or in an approved food and drink maintenance engineering environment.

Additional assessment methods should be used to support consistent and reliable learner performance and support the end-point assessment requirements of the standard. The assessment of knowledge must use methods appropriate to meet the needs of leaners.

Assessment of learners' skills by observation must include a minimum of one observation in a live food and drink engineering maintenance environment, Realistic Working Environments (RWE) are permitted.

Assessors and IQAs must be suitably qualified and have experience that includes occupational expertise, assessment, moderation and grading.

#### Grading

The qualification must be graded to include Fail, Pass, Merit and Distinction.

#### Size

The qualification should have a credit value in the region of 230 -260

This is to ensure that the learning and experiential development of learners is appropriate to meet the requirements of the standard.

#### Core Content

The core content must cover all aspects of the standard including skills, knowledge and behaviours. The qualification must include mandatory units that demonstrate the core content of the standard is being met consistently by all learners.





The qualification must include two pathways; Mechanical and Multi-Skilled to ensure the content as detailed in the Apprenticeship Standard is met.

Optional units to support additional learning may be included within the qualification.

#### **Outline Qualification**

The following breaks down the mandatory units for the qualification.

Core Unit	Coverage	Туре	GLH
Engineering	Unit must cover the industry standard content which	Knowledge	70
compliance	includes understanding statutory and organisational		
	requirements, codes of practice, use of engineering		
	information, responsibilities relating to accident reporting		
	and identification of hazards and risks.		
Engineering best	The unit must cover an understanding of different types of	Knowledge	95
practice	maintenance, planning maintenance of equipment and		
	fault finding.		
Materials science	The unit must cover an understanding of the behaviour of	Knowledge	70
	materials.		
Mechanical	This unit must explain the maintenance of health and	Knowledge	80
maintenance	safety and food safety. It should include the application of		
	a range of maintenance techniques and procedures.		
Produce	This unit must cover the understanding and skills required	Skills and	210
replacement	to produce mechanical components.	Knowledge	
components			
Fluid power	This unit must cover the skills and knowledge required for	Skills and	95
systems	the maintenance of pneumatic, hydraulic and electro-	Knowledge	
	pneumatic fluid power systems.		
Welding	The unit should outline the requirements for welding and	Knowledge	95
technologies	cutting It should include Metal Active Gas. Tungsten Inert	Kilowicuge	55
teennologies	Gas and manual Metal Arc		
Flectrical	This unit should explain the principles of electrical	Knowledge	120
maintenance	technology and the requirements for electrical	Kilowicuge	120
maintenance	maintenance		
Services and	The unit should develop knowledge of utilities and how	Knowledge	95
utilities	they are identified from visual checks and scrutiny of	Kilowicuge	55
	distribution plans		
Thermodynamics	The unit covers the principles of how heat transfer is	Knowledge	80
inciniou ynuniics	annlied to problems associated with the heating and	Micage	
	cooling of process fluids		



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Maths	The unit should develop the learner's ability to apply	Skills	100		
	mathematical techniques to solve engineering problems.				
Mechanical Multi Skilled Pathway					
*Monitoring	The unit should assess that a learner has developed the	Skills	70		
mechanical	skills required to maintain systems and equipment,				
maintenance	including fault finding and condition monitoring				
*Repairing and	The unit should cover development of skills to produce and	Skill	60		
producing	repair mechanical components. Including milling, turning,				
replacement	fitting and grinding.				
components					
*Welding skills	This unit must develop learners' skills to use different	Skill	80		
	welding techniques including Metal Active Gas, Tungsten				
	Inert Gas and Manual Metal Arc.				
Multi skilled Pathway					
Electrical	The unit covers the principles of three phase motors and	Knowledge	145		
maintenance and	speed drives in electrical maintenance engineering. It				
testing	should include principles of electrical circuits.				
Automation	The unit must cover knowledge of process controller	Knowledge	120		
	equipment working in an integrated system involving two				
	or more interactive technologies.				
Electrical	This unit must cover the understanding of electrical	Knowledge	40		
installation	installations and content of BS7671.				

# Please note that before using this outline Awarding organisations should make contact, as this overview is subject to review.



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